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Form 4										
November 1 FORN Check th if no lon subject to Section Form 4 Form 5 obligatio may cor <i>See</i> Insta 1(b).	A 4 UNITED his box to 16. or STATE 16. or Filed pu Section 17	MENT OI rsuant to S (a) of the I	Wa F CHAN Section 1 Public U	shington NGES IN SECU 16(a) of t Utility Ho	h, D.C. 2 N BENEI RITIES he Secur Iding Co	0549 FICL	AL OWN Exchange	OMMISSION ERSHIP OF Act of 1934, 1935 or Section	OMB Number: Expires: Estimated av burden hour response	
(Print or Type	Responses)									
1. Name and ABBOTT J	Address of Reporting JOSEPH E	g Person <u>*</u>	Symbol WEST	er Name ar PHARM CES INC	IACEUT	ICAI	8	5. Relationship of I Issuer (Check	Reporting Perso all applicable)	
(3. Date of Earliest Transaction (Month/Day/Year) 11/15/2004					Director 10% Owner X Officer (give title Other (specify below) below) Corporate Controller		
LIONVILL	(Street) LE, PA 19341			endment, I onth/Day/Ye	-	nal		6. Individual or Joi Applicable Line) _X_ Form filed by Ou Form filed by Mo Person	ne Reporting Per	son
(City)	(State)	(Zip)	Tab	le I - Non-	Derivativ	e Secu		ired, Disposed of,	or Beneficiall	y Owned
1.Title of Security (Instr. 3)	2. Transaction Date (Month/Day/Year)	2A. Deeme Execution any (Month/Da	Date, if	Code (Instr. 8)	omr Dispo (Instr. 3,	sed of 4 and (A) or	5)	5. Amount of Securities Beneficially Owned Following Reported Transaction(s) (Instr. 3 and 4)	6. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)	7. Nature of Indirect Beneficial Ownership (Instr. 4)
Common Stock	11/15/2004			Code V M	Amount 3,000	(D) A	Price \$ 13.0157	13,333.2456	D	
Common Stock	11/15/2004			F	1,677	D	\$ 23.29	11,656.2456	D	
Common Stock	11/15/2004			F	405	D	\$ 23.29	11,251.2456 (1)	D	

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

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number.

Table II - Derivative Securities Acquired, Disposed of, or Beneficially Owned (e.g., puts, calls, warrants, options, convertible securities)

1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	3A. Deemed Execution Date, if any (Month/Day/Year)	4. Transactio Code (Instr. 8)	Transaction of Derivative Code Securities		6. Date Exercisable and Expiration Date (Month/Day/Year)		7. Title and Amount of Underlying Securities (Instr. 3 and 4)	
				Code V	(A) (D)	Date Exercisable	Expiration Date	Title	Amount or Number of Shares	
Stock Option (Right to Buy)	\$ 13.0157	11/15/2004		М	3,00	0 03/25/2001	03/25/2010	Common Stock	3,000]

Reporting Owners

Reporting Owner Name / Address	Relationships					
	Director	10% Owner	Officer	Other		
ABBOTT JOSEPH E 101 GORDON DRIVE LIONVILLE, PA 19341			Corporate Controller			
Signatures						

By: Joanne K. Boyle As Agent for Joseph E.

Abbott	,	U	1	11/17/2004
	**Signature of Rep	oorting Perso	n	Date

Explanation of Responses:

* If the form is filed by more than one reporting person, *see* Instruction 4(b)(v).

** Intentional misstatements or omissions of facts constitute Federal Criminal Violations. See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).

(1) Reflects additional shares purchased through dividend reinvestments based on most recent plan statement.

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, *see* Instruction 6 for procedure. Potential persons who are to respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB number.